

**AMENDMENTS TO THE SPECIFICATION:**

Please add the following new paragraph after the paragraph beginning at page 12, line 2, of the specification:

--Figure 19 is a positional diagram showing a movement path of slitter-scorer along a curved line defining a generally convex shape.--.

Please revise the paragraph beginning at page 29, line 8, as follows:

--One of ordinary skill in the art would understand that this specific configuration is given as an example and not meant to limit the invention. For example, in the preferred embodiment described above, the slitter knife or blade is moved simultaneously both in vertical and widthwise directions via driving both servo motors therefor, but it might be possible to move the slitter knife or blade diagonally during either its upper movement or downward movement. Also, as shown in Figure 19, the moving path of the slitter and/or scorer can be a curved line, e.g. parabola curve which is different from the described zigzag-like line.--.